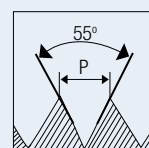




### HSS Hand Taps

# BSB

## British brass threads



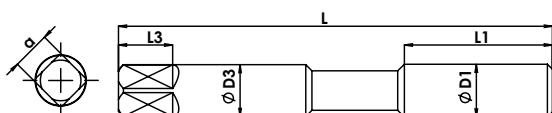
HOLE TYPE



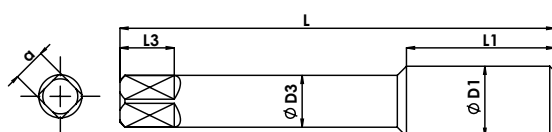
HSS

ISO 529

Class 2



Reinforced Shank (1/8" - 3/8")



Reduced Shank (7/16" - 2")



Nominal Diameter	TPI	Overall Length	Thread Length	Shank Diameter	Square Size	Square Length	Lead Chamfer	Taper	Second	Bottom	Set
							Tapping Drill Diameter	EDP No.	EDP No.	EDP No.	EDP No.
ØD1	p	L	L1	ØD3	a	L3	Ød1				
1/4"	26	66	19	6.3	5	8	5.3	FAA0200653	FAA0200654	FAA0200655	FAA0200651
5/16"	26	69	19	8	6.3	9	5.8	FAA0200658	FAA0200659	FAA0200660	FAA0200656
3/8"	26	76	20	10	8	11	8.4	FAA0200663	FAA0200664	FAA0200665	FAA0200661
7/16"	26	82	22	8	6.3	9	10	FAA0200668	FAA0200669	FAA0200670	FAA0200666
1/2"	26	84	24	9	7.1	10	11.5	FAA0200673	FAA0200674	FAA0200675	FAA0200671
9/16"	26	90	25	11.2	9	12	13.1	FAA0200678	FAA0200679	FAA0200680	FAA0200676
5/8"	26	95	25	12.5	10	13	14.7	FAA0200683	FAA0200684	FAA0200685	FAA0200681
3/4"	26	104	29	14	11.2	14	17.8	FAA0200687	FAA0200688	FAA0200689	FAA0200686
7/8"	26	113	33	16	12.5	16	21	FAA0200691	FAA0200692	FAA0200693	FAA0200690
1"	26	120	35	18	14	18	24.2	FAA0200694	-	FAA0200695	FAA0207315

Unit : mm