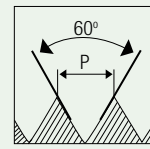




Metric coarse threads



HOLE TYPE

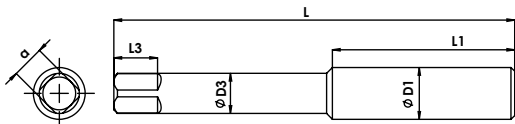

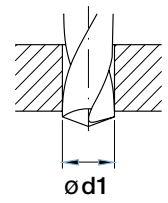


CS

BS
949

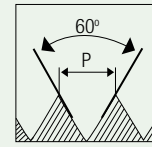
ZONE
5

T/S/B

  								Unit : mm
Nominal Diameter	Pitch	Overall Length	Thread Length	Shank Diameter	Square Size	Square Length	Tapping Drill Diameter	EDP No.
ØD1	p	L	L1	ØD3	a	L3	Ø d1	
M 2	0.4	44.03	11.5	3.25	2.58	4.46	1.6	FBA0204977
M 2.2	0.45	45.72	15	3.25	2.58	4.46	1.75	FBA0205005
M 2.5	0.45	47.51	15	3.25	2.58	4.46	2.05	FBA0205061
M 3	0.5	49.4	17	3.25	2.58	4.46	2.5	FBA0205117
M 3.5	0.6	52.85	20.6	3.66	2.86	4.46	2.9	FBA0205174
M 4	0.7	56.33	22.5	4.22	3.26	6.05	3.3	FBA0205231
M 4.5	0.75	62.99	26.6	4.8	3.69	6.05	3.7	FBA0205318
M 5	0.8	63.29	26.6	5.41	4.15	6.05	4.2	FBA0205404
M 6	1	67.04	30.7	6.15	4.71	6.84	5	FBA0205632
M 7	1	67.68	30.7	7.21	5.5	7.64	6	FBA0205716
M 8	1.25	69.85	30.5	8.2	6.23	8.43	6.8	FBA0205831
M 9	1.25	74.61	33.7	9.12	6.9	10.02	7.8	FBA0205943
M 10	1.5	74.61	33.7	10.29	7.73	10.02	8.5	FBA0206091
M 11	1.5	80.17	36.5	8.2	6.06	10.02	9.5	FBA0206204
M 12	1.5	85.83	42.1	9.32	6.9	10.81	10.5	FBA0206324
M 12	1.75	85.83	42.1	9.32	6.9	10.81	10.2	FBA0206356
M 14	1.5	91.28	42	10.91	8.07	12.4	12.5	FBA0206529
M 14	2	91.28	42	10.91	8.07	12.4	12	FBA0206560

M

Metric coarse threads



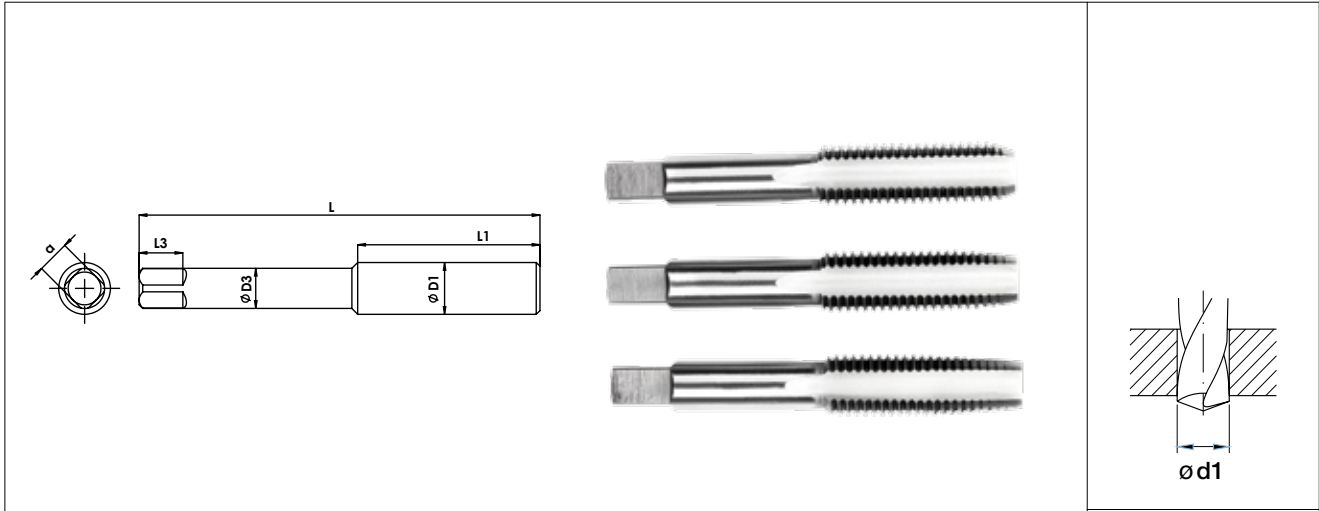
HOLE TYPE



CS

BS 949

ZONE 5



Unit : mm

Nominal Diameter	Pitch	Overall Length	Thread Length	Shank Diameter	Square Size	Square Length	Tapping Drill Diameter	EDP No.
ØD1	p	L	L1	ØD3	a	L3	Ø d1	
M 16	2	96.84	46	12.2	9.04	13.99	14	FBA0206759
M 18	2.5	102.4	46	13.78	10.2	15.58	15.5	FBA0206986
M 20	2.5	107.95	50.8	15	11.12	17.16	17.5	FBA0207100
M 22	2.5	119.06	56.4	17.71	13.17	18.75	19.5	FBA0207215
M 24	3	124.62	56.35	19.31	14.37	18.75	21	FBA0207359
M 27	3	129.8	63.5	20.35	15.13	20.2	24	FBA0207559
M 30	3.5	137.8	65	22.79	16.96	21.9	26.5	FBA0207815
M 33	3.5	145.8	65	25.98	19.34	25.2	29.5	FBA0208015
M 36	4	153.8	76	28.17	20.99	26.7	32	FBA0208155
M 39	4	161.8	76	31.35	23.38	28.2	35	FBA0208211
M 42	4.5	169.8	81	33.18	24.75	28.2	37.5	FBA0208295
M 45	4.5	177.8	81	36.35	27.12	31.7	40.5	FBA0208323
M 48	5	185.3	90.5	38.61	28.82	31.7	43	FBA0208351
M 52	5	193.3	90.5	38.61	28.82	31.7	47	FBA0208407