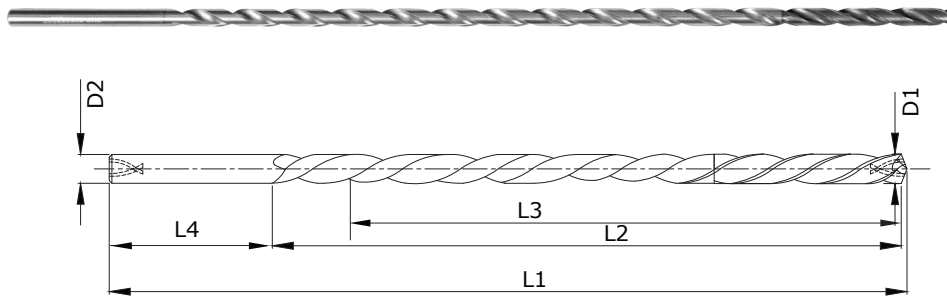


15X

Solid carbide 15X high performance deep hole drill with coolant feed



- P0-P6
- K1-K3
- M1-M3
- N1-N2

DRILLS

							Unit : mm
Diameter	Flute Length	Cutting Length	Overall Length	Shank Length	Shank Diameter	Bright - Polished	TiAIN
ØD1	L2	L3	L1	L4	D2	EDP No	EDP No
3.00	67	58	105	32	4	FBJ0504245	FBJ0504193
3.175	67	58	105	32	4	FBJ0504246	FBJ0504194
3.20	67	58	105	32	4	FBJ0504247	FBJ0504195
3.50	68	59	105	32	4	FBJ0504248	FBJ0504196
3.970	70	60	105	32	4	FBJ0504249	FBJ0504197
4.00	70	60	105	32	6	FBJ0504250	FBJ0504198
4.50	85	74	124	34	6	FBJ0504251	FBJ0504199
4.623	86	75	124	34	6	FBJ0504252	FBJ0504200
4.763	86	75	124	34	6	FBJ0504253	FBJ0504201
4.90	87	75	124	34	6	FBJ0504254	FBJ0504202
5.00	87	75	124	34	6	FBJ0504255	FBJ0504203
5.260	102	89	143	36	6	FBJ0504256	FBJ0504204
5.41	102	89	143	36	6	FBJ0504257	FBJ0504205
5.50	102	89	143	36	6	FBJ0504258	FBJ0504206
5.558	102	89	143	36	6	FBJ0504259	FBJ0504207
5.80	103	89	143	36	6	FBJ0504260	FBJ0504208
5.90	104	90	143	36	6	FBJ0504261	FBJ0504209
6.00	104	90	143	36	6	FBJ0504262	FBJ0504210
6.20	118	103	162	38	8	FBJ0504263	FBJ0504211
6.35	119	104	162	38	8	FBJ0504264	FBJ0504212
6.50	119	104	162	38	8	FBJ0504265	FBJ0504213
6.528	119	104	162	38	8	FBJ0504266	FBJ0504214
6.746	120	104	162	38	8	FBJ0504267	FBJ0504215
6.909	121	105	162	38	8	FBJ0504268	FBJ0504216
7.00	121	105	162	38	8	FBJ0504269	FBJ0504217
7.145	135	118	181	40	8	FBJ0504270	FBJ0504218

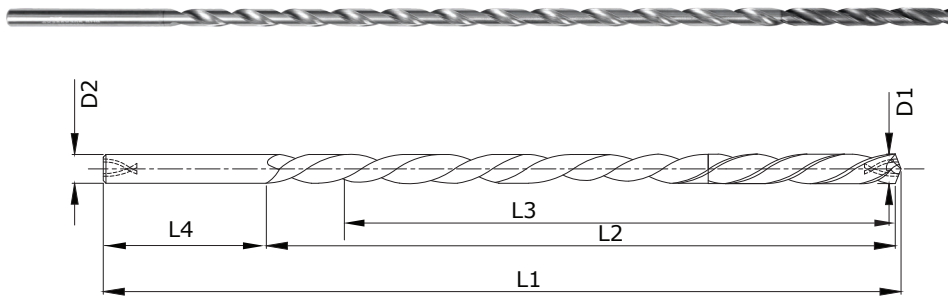
Application data on page no 3.027

15X

Solid carbide 15X high performance deep hole drill with coolant feed



DRILLS



P0-P6

K1-K3

M1-M3

N1-N2

Unit : mm

Diameter	Flute Length	Cutting Length	Overall Length	Shank Length	Shank Diameter	Bright - Polished	TiAIN
ØD1	L2	L3	L1	L4	D2	EDP No	EDP No
7.50	136	119	181	40	8	FBJ0504271	FBJ0504219
7.541	136	119	181	40	8	FBJ0504272	FBJ0504220
7.938	138	120	181	40	8	FBJ0504273	FBJ0504221
8.00	138	120	181	40	8	FBJ0504274	FBJ0504222
8.334	153	134	200	42	10	FBJ0504275	FBJ0504223
8.433	153	134	200	42	10	FBJ0504276	FBJ0504224
8.50	153	134	200	42	10	FBJ0504277	FBJ0504225
8.733	154	134	200	42	10	FBJ0504278	FBJ0504226
9.00	155	135	200	42	10	FBJ0504279	FBJ0504227
9.10	169	148	219	44	10	FBJ0504280	FBJ0504228
9.50	170	149	219	44	10	FBJ0504281	FBJ0504229
9.525	170	149	219	44	10	FBJ0504282	FBJ0504230
9.75	171	149	219	44	10	FBJ0504283	FBJ0504231
10.00	172	150	219	44	10	FBJ0504284	FBJ0504232
10.20	186	163	238	46	12	FBJ0504285	FBJ0504233
10.50	187	164	238	46	12	FBJ0504286	FBJ0504234
10.72	188	165	238	46	12	FBJ0504287	FBJ0504235
11.00	189	165	238	46	12	FBJ0504288	FBJ0504236
11.50	204	179	257	48	12	FBJ0504289	FBJ0504237
12.00	206	180	257	48	12	FBJ0504290	FBJ0504238
12.50	221	194	276	50	14	FBJ0504291	FBJ0504239
12.70	222	195	276	50	14	FBJ0504292	FBJ0504240
13.00	223	195	276	50	14	FBJ0504293	FBJ0504241
13.10	237	208	295	52	14	FBJ0504294	FBJ0504242
13.50	238	209	295	52	14	FBJ0504295	FBJ0504243
14.00	240	210	295	52	14	FBJ0504296	FBJ0504244